# nature REVIEWS **DISCOVERY**

## **CAR T cells in cancer therapy**

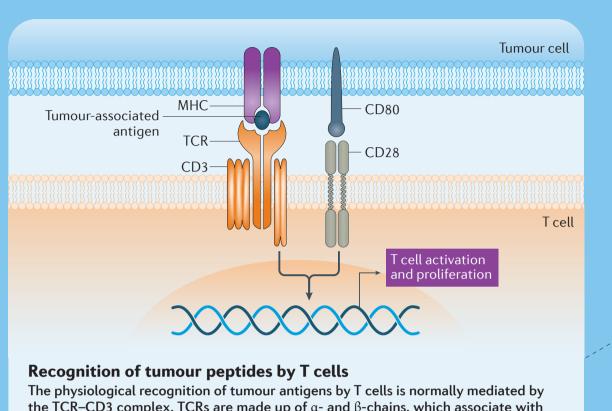
## Michel Sadelain and Isabelle Rivière

**CAR T cell manufacturing** 

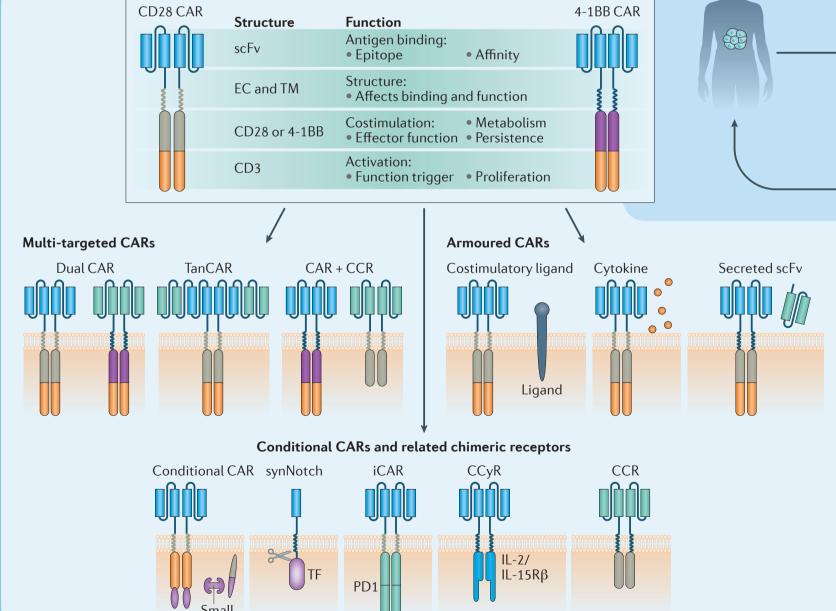
CARs are synthetic receptors that reprogramme T cells. Their signalling domain enables the CAR T cell to activate effector functions and expand upon recognition of antigens on cancer cells. Cell surface antigens are recognized through the CAR external domain, which most often consists of a single chain linking the variable fraction of immunoglobulins (scFv). CAR T cells thus engage their target antigen independently of HLAs, in contrast to the physiological TCR. T cells that are genetically engineered to express a CAR expand in the cancer patient and thus become targeted 'living drugs', programmed to eliminate cancer cells. CAR T cells that target CD19, a cell surface molecule expressed in most leukaemias and lymphomas, have shown remarkable results in patients with relapsed, chemorefractory

B cell malignancies, especially ALL. The first CAR therapies to obtain FDA approval in 2017 are indicated for refractory childhood ALL and adult NHL. The CD19 paradigm serves as the model for other therapies based on engineered T cells, which are in principle applicable to a wide range of cancers including solid tumours. There remain, however, multiple challenges to overcome, including immunosuppressive tumour microenvironments, immune evasion (antigen escape) and severe toxic effects (cytokine release syndrome and neurotoxicity). Further advances in CAR design, genetic engineering, the isolation or derivation of optimal T cells, and cell manufacturing, will broaden the applicability of T cell-based therapies for cancer and eventually infectious and autoimmune diseases.

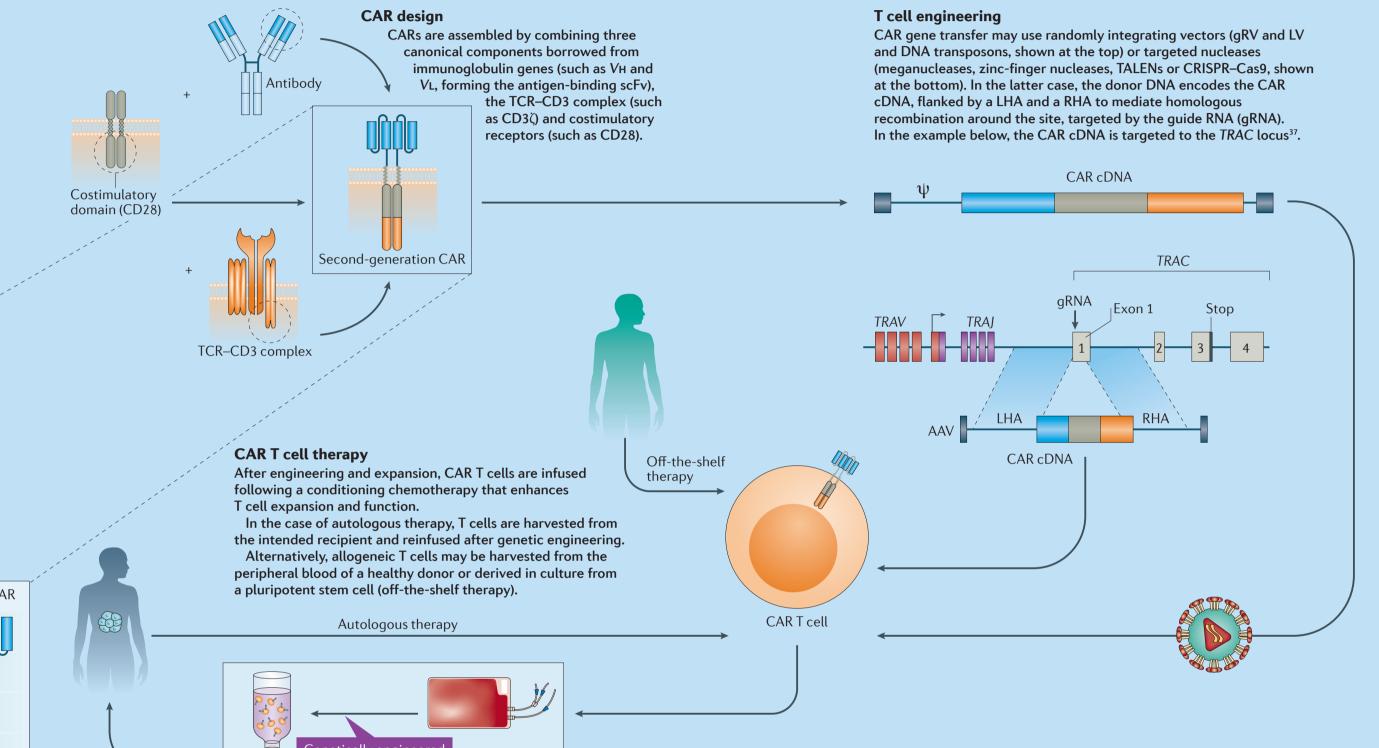
## Lonza



the TCR-CD3 complex. TCRs are made up of  $\alpha$ - and  $\beta$ -chains, which associate with the  $\gamma$ -,  $\delta$ -,  $\epsilon$ - and  $\zeta$ -chains of the CD3 complex. When the TCR encounters a processed tumour antigen peptide displayed on the MHC (known as HLA in humans) of the tumour cell, a cascade of intracellular signalling occurs, which results in T cell expansion and the release of cytokines and cytotoxic compounds from T cells, promoting tumour control. The TCR-CD3 complex alone is insufficient to direct productive T cell responses, which require the concomitant engagement of costimulatory receptors such as CD28 to sustain T cell expansion, function and persistence.



**Prototypic second-generation CARs** 



## Clinical response rates to CD19 CAR T cell therapy

Disease	CAR	Vector type	n	Cond.	T cells	CR rate (%)	Refs
Adult ALL	CD28	gRV	16	CY	Autologous	88	30
Paediatric ALL	4-1BB	LV	25	CF	Autologous	90	31
Paediatric ALL	CD28	gRV	21	CY	Autologous	68	32
Adult ALL	CD28	gRV	53	CY	Autologous	83	33
Paediatric ALL	4-1BB	LV	2	Post-T	Allogeneic	100	29
NHL and CLL	CD28	gRV	15	CF	Autologous	53	34
B-mix	CD28	gRV	20	Post-T	Allogeneic	30	35
NHL	4-1BB	LV	32	CY or CF	1:1 CD4+/CD8+	79	36

Clinical responses to CD19 CAR therapy in patients with relapsed, chemorefractory B cell malignancies. These trials make use of different CAR signalling elements (CD28 or 4-1BB), different vector types (gRV or LV) and different conditioning regimens (cond.).

### **Examples of CAR T cell therapies in development**

Target antigen	Indications	Status			
CD19 (first-in-modality candidate)	Relapsed or refractory B-ALL, relapsed or refractory aggressive NHL, CLL, B cell lymphoma and DLBCL	Approved* (tisagenlecleucel-t for B-ALL and axicabtagene ciloleucel for NHL); multiple next-generation CD19 CARs in phase I			
CD22 (rescue target in CD19-negative ALL)	ALL	Phase I			
BCMA	Multiple myeloma	Phase I			
Mesothelin	Mesothelioma and lung, breast, ovary and pancreas tumours	Phase I			
IL-13Rα2	Glioblastoma	Phase I			
EGFRvIII (tumour-restricted EGFR splice variant)	Glioblastoma	Phase I			
MUC16 (IL-12 secreting CAR T cell)	Ovarian cancer	Phase I			
PSCA (rimiducid-activated 'on switch')	Various solid tumours	Phase I			
GPC3	Hepatocellular carcinoma	Phase I			
This table features only a sample of CART cell therapies under evaluation in clinical trials. There are at present more than 250 CAR					

cell trials listed on the Clinical Trials. Gov website, mostly in the USA and China. For more information visit https://clinicaltrials.gov/. \*Approved by the FDA, under review in other regions, including Europe.

## Types of chimeric antigen receptor

Unlike the endogenous natural TCR, CARs target cell surface antigens independently of MHC and reprogramme T cell function. The latter is achieved by combining elements of the CD3 complex and costimulatory domains to amplify T cell activation and sustain effector and metabolic functions that enhance the antitumour activity and persistence of the engineered cells. The most studied CARs, and the first to reach FDA approval, are 'second-generation' CARs that encompass the signalling domains of either CD28<sup>1</sup> or 4-1BB<sup>2</sup> (top panel).

Novel CAR constructs are being developed to address the limitations of these prototypic designs, including their off-tumour cytotoxic activity and the risk of antigen escape. The three panels exemplify new directions in CAR design. Multiple antigen targeting (using multi-targeted CARs, middle left panel) is used to address the challenges of antigen escape, which arises as a consequence of tumour heterogeneity, and of antigen loss or downregulation. Multi-targeted T cells may express two CARs with different signalling domains<sup>3,4</sup> (dual CAR, left), a bispecific CAR<sup>5,6</sup> that can recognize two antigens (such as TanCAR), or a CAR and a chimeric costimulatory receptor (CCR)<sup>7</sup>, in which CCRs provide antigen-dependent costimulation without initiating T cell activation. CAR T cells can also be 'armed' with additional features (middle right panel) to increase their intrinsic (sustained effector function, persistence and trafficking) or extrinsic (action on the tumour microenvironment) functions. Examples include expression of a costimulatory ligand (for auto- and trans-costimulation)<sup>8</sup>, a cytokine (such as IL-12)<sup>9</sup> or secreted scFv designed to block or stimulate environmental factors<sup>10</sup>. CARs may be expressed conditionally (lower panel) to enable titrable, reversible or temporally controllable CAR activity. Controlled CAR expression can be achieved with small molecules<sup>11</sup> (conditional CAR) or a synthetic Notch-like receptor that induces secondary CAR expression following Notch cleavage<sup>12</sup> (synNotch). Regulatory CAR-like structures may be inhibitory<sup>13</sup> (iCAR) or activating such as chimeric cytokine receptors<sup>14</sup> (CCyR) and CCRs<sup>15</sup>. New therapeutic strategies based on T cell engineering using these various synthetic receptors will emerge to increase the breadth, efficacy and safety of CAR therapy.

CD19 CAR Tcell therapy for NHL, Primary T cell CD19 as a Gene transfer by Chimeric gene CLL and ALL<sup>25-27</sup> editing<sup>28</sup> retroviral vectors<sup>16</sup> costimulation<sup>15</sup> CAR target<sup>23</sup> engineering<sup>17</sup> 2002 2003 2004 2011 2013 2017 First CD3ζ chain Fusion of scFv Second-generation CARs Establishment of FDA approval of to CD3<sup>c</sup> chain (CD28/CD3C CAR1 and cGMP CAR T cell CD19 CAR therapy fusion proteins<sup>18–20</sup>  $(T-body)^{21}$ 4-1BB/CD3ζ) CAR<sup>2</sup> manufacturing<sup>24</sup>

The advent of retroviral vectors<sup>16</sup> opened a path for primary T cell engineering<sup>17</sup>. The first CD3ζ-chain fusions<sup>18-20</sup> were rendered antigen-specific by incorporation of an scFv, termed a T-body<sup>21</sup>, and were later renamed as first-generation CARs<sup>22</sup>. These ζ-chain fusions, however, provide limited signalling in primary T cells, resulting in rapid loss of function or apoptosis. The effectiveness of chimeric CD28 receptors, which provide functional costimulation in primary T cells<sup>15</sup>, led to a novel, dual-signalling design that enabled human peripheral blood T cells to expand and retain their function upon repeated exposure to antigen<sup>1</sup>. Other second-generation CARs<sup>22</sup> emerged, incorporating different costimulatory domains such as 4-1BB<sup>2</sup>.

CD19, a B cell surface molecule, was identified as an effective target in B cell malignancies<sup>23</sup> and became the target of choice for the first trials of secondgeneration CARs conducted at the Memorial Sloan Kettering Cancer Center, CHOP and the National Cancer Institute. The establishment of cGMP methods for autologous CAR T cell manufacturing<sup>24</sup> paved the way for clinical studies, which all proved to be successful in early studies in NHL<sup>25</sup>, CLL<sup>26</sup> and ALL<sup>27</sup>. The first CD19 CAR therapies were approved by the FDA in 2017 for the treatment of relapsed or refractory paediatric B cell ALL (tisagenlecleucel-t) and NHL (axicabtagene ciloleucel). T cell gene editing<sup>28</sup> has been used to disrupt the TCR in allogeneic CD19 CAR therapy<sup>29</sup>.

## Lonza – your partner in immunotherapy research

Lonza is committed to supporting your immunotherapy research by providing primary cells, media and both large- and small-volume transfection solutions to help you transition from research into therapy. If you're ready for the clinic, our cell therapy services might be the answer you need for development, manufacturing and testing of your cell-based

Whether you need a mixed population of PBMCs, purified natural killer cells or unprocessed bone marrow for setting up your application, Lonza has the optimal cell and media solution you're looking for. If you don't see the cells that you need in our catalogue, we can likely isolate them for you through our Cells on Demand Service.

## **Transfection**

Lonza's Nucleofector™ Technology enables efficient non-viral T cell modification, for example to generate CAR T cells. Transfections can now be scaled seamlessly from 100,000 to 1 billion cells using the established 4D-Nucleofector™ System including our latest addition, the Large Volume Unit.

## Clinical cell therapy services

We partner with clients to develop client-specific custom protocols to meet each unique business need, from raw material requirements and process flow to storage

Please visit www.lonza.com/immunotherapy for additional information or contact

Maher, J. et al. Nat. Biotechnol. 20, 70-75 (2002)

19. Romeo, C. & Seed, B. *Cell* **64**, 1037–1046 (199

- 20. Letourneur, F. & Klausner, R. D. *Proc. Natl Acad. Sci. USA* **88**, 8905–8909 (1995) 21. Eshhar, Z. et al. *Proc. Natl Acad. Sci. USA* **90**, 720–724 (1993).
- 22. Sadelain, M. et al. Curr. Opin. Immunol. **21**, 215–223 (2009) 23. Brentjens, R. J. et al. Nat. Med. **9**, 279–286 (2003). Hollyman, D. et al. J. Immunother. 32,169–80 (2009).
  Hollyman, D. et al. J. Immunother. 32,169–80 (2009).
  Kochenderfer, J. N. et al. Blood 116, 4099–4102 (2010).
  Kalos, M. et al. Sci. Transl Med. 3, 95ra73 (2011).
  Brentjens, R. J. et al. Sci. Transl Med. 5, 177ra138 (2013).

37. Eyquem, J. et al. Nature **543**, 113–117 (2017